

AMENDMENTS TO THE DRAWINGS:

The attached sheets of drawings includes changes to Figures 1 and 2 and new Figures 3 to 5. These sheets, which include Figures 1 to 5, replaces the original sheet including Figures 1 and 2. Original Figure 1 has been relabeled Figure 2 and has been amended to include line 3T indicating the transverse cross section line of Figure 3. The pouring direction label "GD" has also been changed to "PD." A new Figure 1 has been added showing a top view of the casting die body 10 including die plates 1 and narrow-side walls 12. Figure 1b has been relabeled Figure 3 and now shows bore holes 14 and includes cross hatching and reference no. 4 for the pouring surface. The figures included in original Figure 2 have been separated to two figures labeled Figures 4 and 5. A reference no. 4 has been added to Figure 5 to show the pouring surface and a reference no. 16 has been added to both Figures 4 and 5 to show the cooling surface. No new matter has been added.

Attachment: Two (2) Replacement Sheets